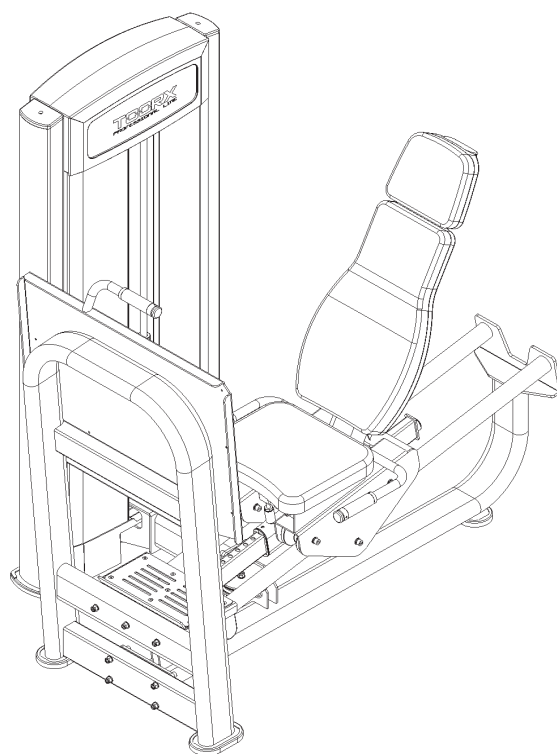


TCORX
PROFESSIONAL LINE

INSTRUCTION



HORIZONTAL LEG PRESS

PLX 6600



Code: GRLDTOORXPLX6600

Rev: 01

Ed: 10/23

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PLX-6600 INSTALLATION MANUAL

Introduction

Please take the time to read these instructions carefully before installation. Please refer to the list in the manual to confirm the completeness and quantity of all parts (if any parts are missing or damaged in transit, please call our company immediately for after-sales instructions) When installing the equipment, please follow the instructions for proper installation.

This equipment is designed to provide the most smoothly and effective exercise. After installation, you need to understand all the functions in order to use correctly. If problems found when use, you should immediately stop to avoid physical injury and equipment damage. And timely refer to the relevant instructions to inquire about the cause, if you can not solve please call the company after-sales. After carefully reading all the instructions, please continue

Tool

Rubber Sticks

Level Ruler

Hexagonal wrench

Two people

Spring Clamp

Adjustable wrench

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PLX-6600 INSTALLATION MANUAL

Framework Installation

Assemble the parts according to the diagram below:

1. Install two # 38 components at the bottom of counterweight assembly A.
2. Install three # 71 components at the bottom of main frame component B and side frame component C.
3. Use four sets of screws (23 #+24 #+25 #) to secure component # 15 to the side of component A as shown in the figure below, and use two sets of screws (23 #+24 #+25 #) to secure component # 15 to the horizontal plane of component A.
Attention: Thread one end of component D through the steel pipe and pull it to the other end of main frame component B.
4. Use four sets of screws (23 #+24 #+25 #) to secure component B in the position shown in component # 15.
5. Use seven sets of screws (23 #+53 #) to secure component C to the position shown in component B.

#NAME?

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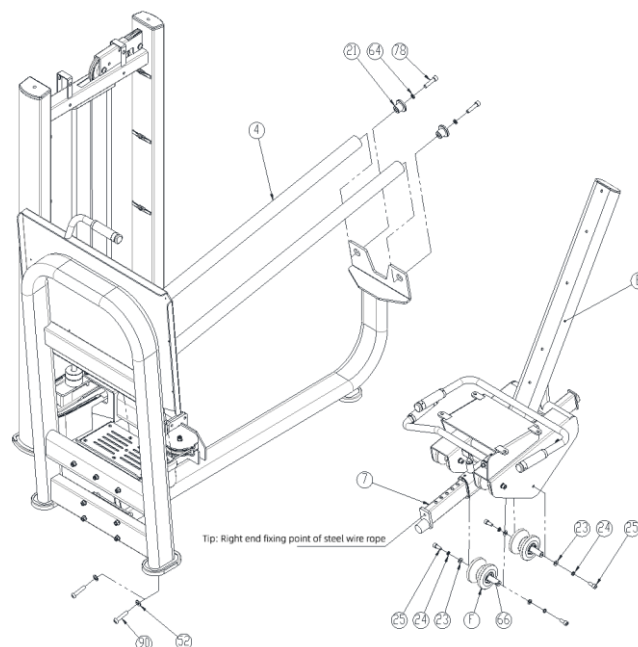
PLX-6600 INSTALLATION MANUAL

Seat Frame Installation

Assemble the parts according to the diagram below:

1. Use two sets (64 #+78 #+21 #) and two sets (90 #+52 #) to secure component # 4 to the main frame assembly.
2. Place component E onto the fixed # 4 component and use four sets of screws (23 #+24 #+25 #) to secure component F and component # 66 to their respective positions below component E.

Note: Fix the steel wire rope component onto component # 7 as shown in the diagram.



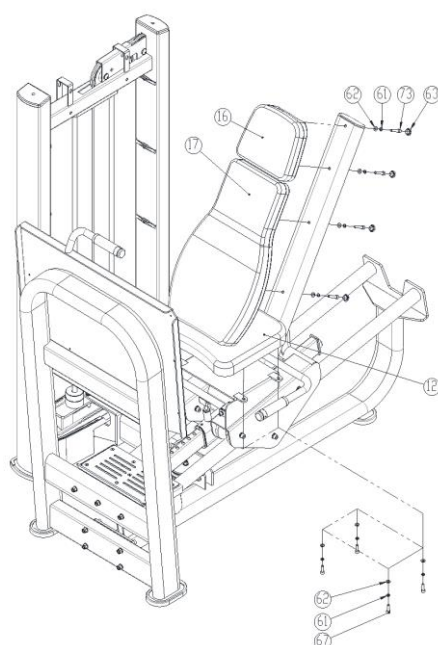
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Seat Installation

Assemble the parts according to the diagram below:

1. Use four sets of screws (62 #+61 #+73 #) to fix components # 16 and # 17 to the main frame, and fix component # 63 to the hole at the indicated position.
2. Use four sets of screws (62 #+61 #+67 #) to secure component # 12 to the main frame.



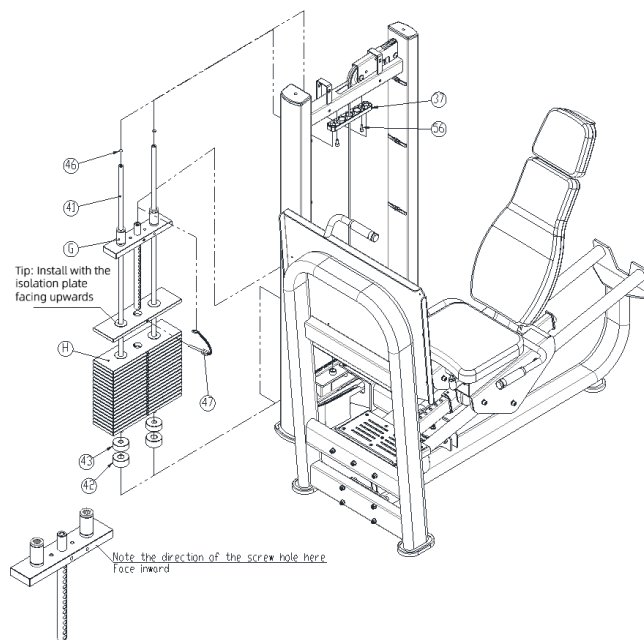
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Weight Installation

Assemble the parts according to the diagram below:

1. Firstly, remove the # 37 component from the top of the two # 41 components.
2. Install 20 components H onto component # 41.
3. Connect component G to component # 41
4. Install component # 46 onto the top of component # 41.
5. Insert component # 41 into component # 37.
6. Fix component # 37 with two # 56 components.

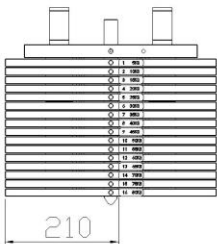


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Weight Plate Sticker

Assemble the parts according to the diagram below:



WEIGHT PLATE STICKER PLACEMENT

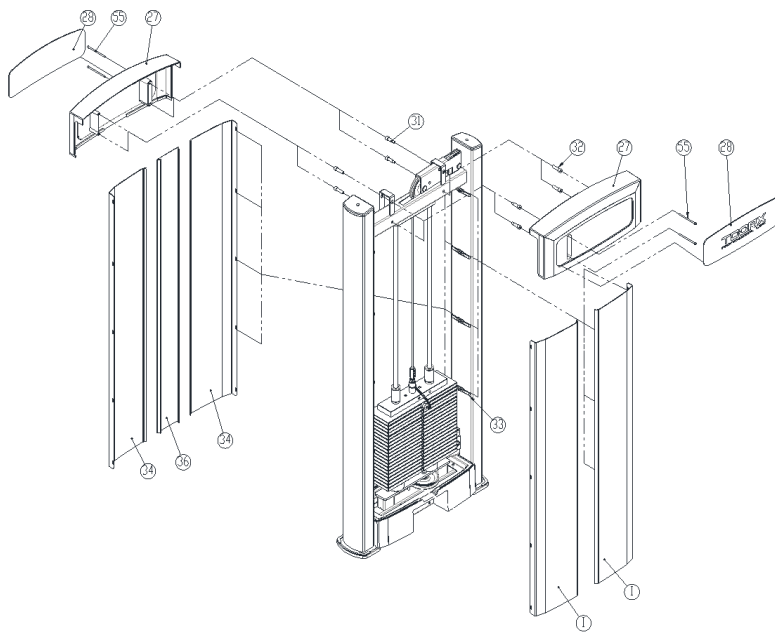
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Shiled Installation

Assemble the parts according to the diagram below:

1. Insert two components # 34 into component # 36.
2. Use component # 33 to secure the assembled parts to the counterweight assembly.
3. Use component # 33 to secure component I onto the counterweight assembly.
4. Install components # 31 and # 32 onto the counterweight assembly according to the diagram.
5. As shown in the figure, connect the two # 27 components together.
6. Use two # 55 components to secure one side of component # 27, and then use two # 55 components to secure the other side.
7. Securely fix component # 28 in the diagram onto component # 27. Follow the same steps to fix the # 28 component on the other side onto the # 27 component on the other side.

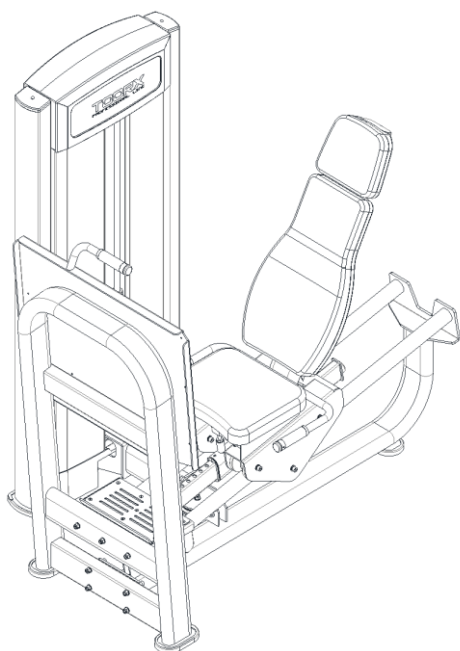


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Important Tips

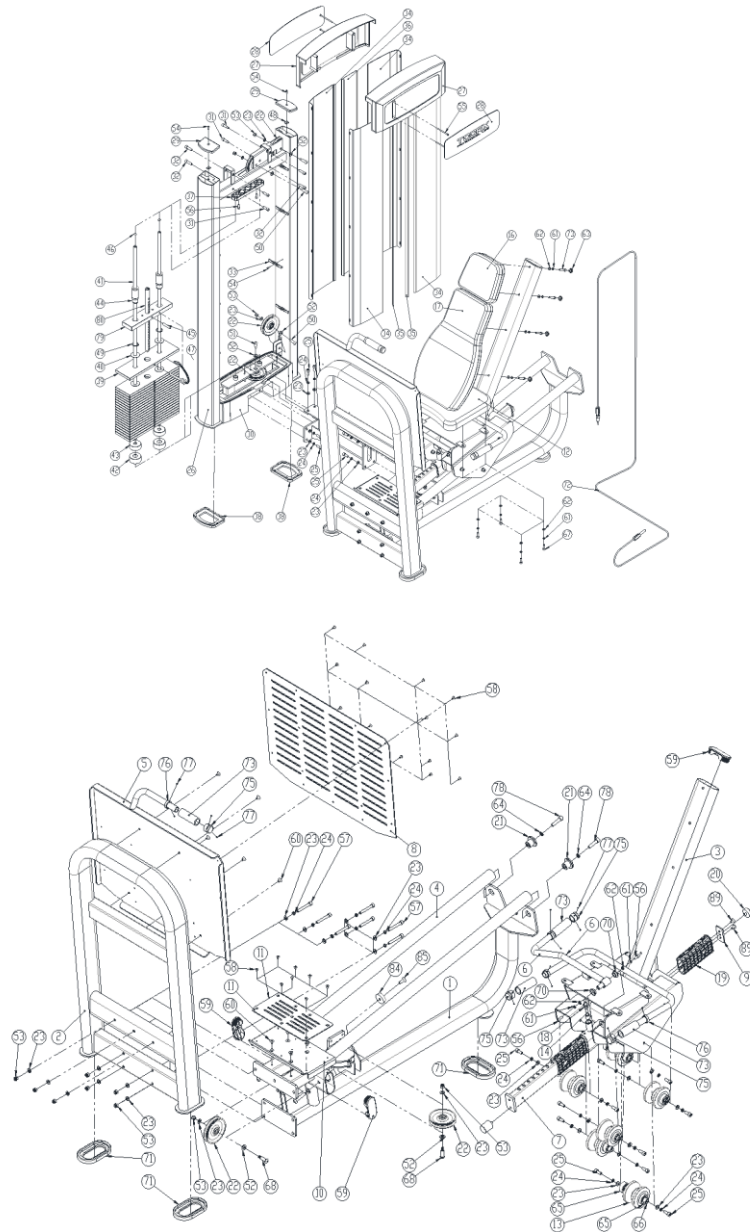
Now that the PLX-6600 is assembled, you will need to take a moment to make sure your unit is level and vertical. Use a level to check that the guide bars are plumb in both directions. If they are not plumb you must loosen some of the frame hardware to reassemble and tighten the bolts.



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Full Exploded View



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Accessory List

No.	Name and specification	QTY
1	6128A main frame	1
2	6128A side frame	1
3	6128A seat welding bracket	1
4	6128A guide column	2
5	6128A foot pedal	1
6	6128A seat handle components	1
7	6128A seat adjustment bracket	1
8	6128A Stainless Steel Pedal 1	1
9	6128A adjustment bracket support plate 2	1
10	6128A foot pedal 2	1
11	6128A stainless steel foot pedal 2	1
12	6128A seat cushion	1
13	6128A inclined pedal roller	6
14	6128A seat pull-out pin	1
15	Seat pedal connection frame 1	1
16	61 head pad	1
17	61 back pad	1
18	Pull out the bolt sleeve	1
19	PT50x100x2.5 to J30x70	4
20	Half circle stop ball	1
21	Fixed inner sleeve of guide rod	2
22	120 line wheel	6
23	GB/T95-2002 Flat Gasket Grade C 10 × 2	41
24	GB/T93-1987 standard elastic washer (assembly) 10 × 2.6	29
25	GB/T70.1-2000 Hexagon socket head cap screw M10 × 25	22
26	Universal counterweight frame I	1
27	61 counterweight upper cover	2
28	TOORX Cover Logo Stickers	2
29	61 series counterweight riser cover	2
30	61 counterweight base	1
31	61 Upper Shield Bolt Sleeve -2	4
32	61 upper shield bolt sleeve -1	4
33	61 counterweight cover buckle	8
34	61 series counterweight baffle	4
35	Weight source decorative strip	2
36	Weight source decorative panel	1
37	Guide rod fixing plate A	1

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Accessory List

No.	Name and specification	QTY
38	61 series counterweight foot pad	2
39	Universal weight block	20
40	Weighted isolation plate	40
41	Weight source guide rod	2
42	Universal counterweight rubber block	2
43	62 series counterweight rubber pad	2
44	Universal guide sleeve	2
45	GB/T879.2-2000 Elastic Cylindrical Pin Straight Groove Lightweight 10 × 60	1
46	Silicone gasket at the top of the guide rod	2
47	Balance pin	1
48	Quick silk buckle	2
49	GB894.1-86 Elastic retaining ring A type 32 × 1.2 for shafts	2
50	Wire wheel wheel-32	3
51	Wheel hub -22	1
52	GB/T95-2002 Flat Gasket Grade C 12 × 2.5	8
53	GB/T889.1-20001 Non metallic Insert Hexagonal Lock Nut M10	12
54	GB/T70.1-2000 Hexagon socket head cap screw M5 × 16	12
55	GB/T70.1-2000 Hexagon socket head cap screw M5 × 90	4
56	GB/T70.1-2000 Hexagon socket head cap screw M8 × 20	4
57	GB/T70.1-2000 Hexagon socket head cap screw M10 × 75	7
58	GB/T70.3-2000 hexagon socket countersunk head screw M6 × 10	24
59	Back pipe end cap -50 × 120	3
60	GB/T70.3-2000 hexagon socket countersunk head screw M8 × 12	9
61	GB/T93-1987 standard elastic washer (assembly) 8 × 2.1	10
62	GB/T95-2002 Flat Gasket Grade C 8 × 1.6	10
63	φ 20 plug	4
64	GB/T93-1987 standard elastic washer (assembly) 12 × 3.1	2
65	GB/T276-94 Deep Groove Ball Bearings 62204	12
66	Roller shaft	6
67	GB/T70.1-2000 Hexagon socket head cap screw M8 × 25	4
68	Wire wheels-47	2
69	Stock four adjustment handle shaft	1
70	Adjust the seat liner	2
71	Universal anti slip foot pad -50x120	3
72	6128A steel wire rope	1
73	GB/T70.1-2000 Hexagon socket head cap screw M8 × 45	4
74	Universal gloves - Φ 25x5x100	4

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Accessory List

No.	Name and specification	QTY
75	Handle end cover-35	4
76	Set the limit ring-35	4
77	GB/T78-2000 Hexagonal Cone End Tightening Screw M5 × 5	16
78	GB/T70.1-2000 Hexagon socket head cap screw M12 × 50	2
79	Universal guiding block	1
80	Weight center rod V	1
81	Cone shaped cushion pad	1
84	Tower shaped cushion pad	1
85	GB/T70.3-2000 hexagon socket countersunk head screw M10 × 29	1
89	GB/T70.3-2000 hexagon socket countersunk head screw M8 × 16	2
90	GB/T70.2-2000 hexagon socket head screw M12 × 60	2



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